



# Controller to Controller Transaction Module

RA56-cATM High  
Performance

Version 1.07

User Manual



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## How to Contact Us

### Headquarters

Online Development Inc.  
7209 Chapman Hwy  
Knoxville, TN 37920 USA  
In the US: 800.625.8678  
International: +1.865.251.5252  
Fax: +1.865.579.4740

### Europe

Online Development Inc.  
Galileo, 303-305, 4a Planta  
08028 Barcelona, Spain  
Phone: +34 93 394 4462  
Cell: +34 678 538 671  
Fax: +34 93 439 8927

### Asia Pacific

Online Development Inc.  
Shanghai, China  
Phone: +86 138-1897-4827

### Email

[sales@oldi.com](mailto:sales@oldi.com) or [support@oldi.com](mailto:support@oldi.com)

### Website

<http://www.oldi.com>

Go to the **Support** tab to submit a Service Request

### Knowledgebase

<http://kb.oldi.com>

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## Overview and Installation Instructions

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### Factory Defaults

cATM modules ship with the following factory default settings:

<b>Setting</b>	<b>Value</b>
Ethernet Port 1	IP Address = 192.168.1.254 Subnet Mask = 255.255.255.0
Ethernet Port 2	DHCP
User Name	admin
Password	admin

*User Names and Passwords are case sensitive.*

## cATM Overview

The RA56-cATM High Performance Controller to Controller Appliance Transaction Module (cATM®) enables the exchange of data between a mix of Programmable Logic Controllers (PLCs) and Programmable Automation Controllers (PACs). The cATM module has a browser-based configuration tool for fast and easy configuration. There is no need to program message instructions or script data transfer routines, and the cATM can function independent of other PAC/PLC logic.

The cATM module installs in an Allen-Bradley® ControlLogix® rack and can transmit data through its two Ethernet ports. The cATM can also talk directly across the backplane to and from a ControlLogix PAC installed in the same chassis, and it can bridge through various ControlLogix communication modules. Multiple cATMs can be installed in the same ControlLogix rack, and having a ControlLogix PAC in the same rack is optional.

Allen-Bradley communication bridge modules that are supported include:

- EtherNet/IP
- ControlNet
- DH-485
- DHRIO

cATM modules support data transfer between the following PLCs/PACs:


<b>Supported Controllers</b>	<b>Communication Method</b>
Allen-Bradley ControlLogix, FlexLogix and CompactLogix PACs	<ul style="list-style-type: none"> <li>• ControlLogix backplane (ControlLogix only)</li> <li>• Supported bridge modules</li> <li>• cATM Ethernet port via EtherNet/IP</li> </ul>
Allen-Bradley PLC-5®, SLC 500, and MicroLogix PLCs	<ul style="list-style-type: none"> <li>• Supported bridge modules</li> <li>• cATM Ethernet port via EtherNet/IP</li> </ul>
Siemens S7 PLCs, models 300 and 400	cATM Ethernet port via Industrial Ethernet
Modicon Quantum PLCs	cATM Ethernet port via Modbus TCP/IP

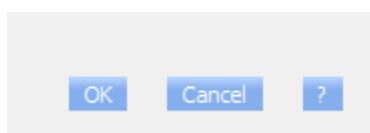
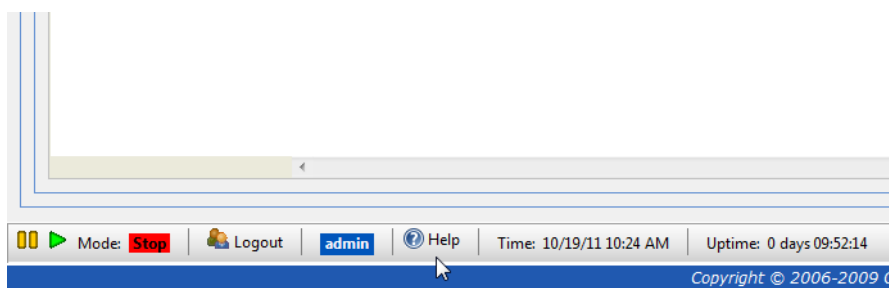
## Terminology

The following terminology is used throughout this manual:

Term	Description
Interfaces	<ul style="list-style-type: none"> <li>Controllers or bridges located in slots in the local ControlLogix rack, or connected directly to one of the cATM's Ethernet ports</li> <li>Internal Tags Interface (status information)</li> </ul> <p><u>Important:</u> Configuring too many Status tags may impact performance due to the extra traffic to the controllers. Only configure the tags you need.</p>
Devices	Bridges and controllers that are remotely connected through bridges in the local rack or connected through bridges off one of the cATM's Ethernet ports
Tags	Individual data objects in the controllers that can be transferred to another controller. Tags must be created before they can be used in a Transfer List
Transfer Lists	Define what data (tags) to transfer between controllers
Triggers	Define when to transfer data from one PLC/PAC to another. A Trigger may be linked to one or more Transfer Lists. When the Trigger conditions are true, the associated Transfer List(s) will execute the configured data transfer commands

## Using Online Help

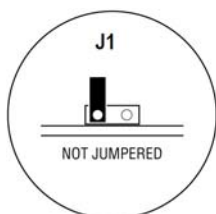
The cATM context-sensitive Help can be accessed by pressing the **Help**  icon. It is located on the bottom of the cATM interface screen, and also appears on several of the configuration screens (usually next to **OK/Cancel** buttons)



## Installing the cATM Module into a ControlLogix Chassis

1. Verify that the cATM's Setup Mode Jumper, located on the back of the module, is set to the **Not Jumped** position.

The following picture shows the cATM jumper configuration, with the Setup Mode Jumper set to Off (Not Jumped). When the jumper is installed, the cATM enters *Setup Mode*, which temporarily sets the module's network port settings to their default values and resets the default **admin** password.



For more information, see the *Resetting the Admin User and IP Address (Setup Mode)* section on page 45.

2. Install and configure your ControlLogix chassis and power supply. Refer to Rockwell Automation documentation for assistance.
3. Install the cATM module into one of the ControlLogix chassis slots. Align the module with the top and bottom guides, and then slide it into the rack until the module is firmly against the backplane connector. With a firm push, snap it into place.

Like other ControlLogix modules, the cATM can be removed and inserted under power.

4. If not already on, turn the power switch (on the ControlLogix power supply) to **ON**.

## Battery Information

The cATM uses a Lithium battery to backup the date/time settings of the real-time clock and the BIOS settings in CMOS. The battery recharges whenever the module is plugged in and should not need to be replaced for the life of the module. The cATM must be powered for approximately twenty hours before the battery becomes fully charged.

A fully charged battery will maintain your time setting for approximately 21-days. After that, the date and time will revert to their default settings. You can tell the battery is fully charged when the **Battery State** LED is OFF.

**Note:** The battery is not user-replaceable.

## Connecting to the cATMs Module's Web page

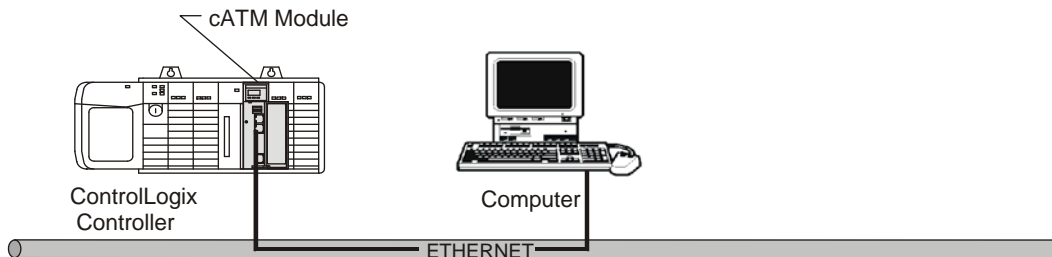
You need to connect a computer to the cATM module so that you can access the online configuration tool and configure the cATM's Ethernet ports.

### ***DHCP***

- If your network is configured to use DHCP:
  1. Connect **Port 2** of the cATM module to your Ethernet network.
  2. Open Windows Internet Explorer and connect to the cATM's address which will be scrolling on the front of the module. For example, <http://10.0.0.xxx>.
    - Supported versions of Windows Internet Explorer are listed in the *Specifications* section, page 47

### ***Fixed IP Address***

- If your network is configured to use IP addresses in the range 192.168.1.xxx:
  1. Connect **Port 1** on the cATM module to your Ethernet network.
  2. Open Microsoft Internet Explorer and connect to the cATM's factory default address of <http://192.168.1.254> . This address will be scrolling on the front of the module.
    - Supported versions of Internet Explorer are listed in the *Specifications* section, page 47
- If your network is configured to use a different IP range, follow these steps:
  1. Disconnect your PC from the network.
  2. Connect an Ethernet cable between the Ethernet port on your PC and **Port 1** on the cATM module.



3. Access your PC's **Network Control Panel** and change the TCP/IP settings for your computer's network adapter.
4. Make a note of the current **IP Address** settings. You will need to restore these settings later.

5. Temporarily change the **IP address** and **Subnet Mask** on your PC to match the network configuration on the cATM:

**IP address:** 192.168.1.x

**Subnet mask:** 255.255.255.0

6. Open Microsoft Internet Explorer and connect to the cATM's factory default address of <http://192.168.1.254>, which will be scrolling on the front of the module.
  - Supported versions of Internet Explorer are listed in the *Specifications* section, page 47

## Logging Into the cATM

You can view the status and configuration of the cATM module without logging in. However, to modify the module's configuration or perform maintenance tasks you must log in.

- The **Login** and **Logout** buttons are located in the status bar at the bottom of the cATM's web page. Only one user can be logged into a cATM module at a time
- Click the **Login** button at the bottom of the screen, and use the default username and password

Username: **admin**  
Password: **admin**



## Configuring the cATM's Ethernet Ports

To configure the Ethernet ports:

1. Connect to the cATM and login with an account that has Administrator privileges (for example, the default **admin** account).
2. Select the **Administration** tab and then the **Network** tab.
3. Configure the **IP Address**, **Subnet Mask**, and **Default Gateway** for each port. The IP Configuration options are:
  - DHCP
  - Static (fixed IP)
  - Disabled

**Note:** Each port **must** be on a separate subnet. Also, only one port can have a **Default Gateway** defined.

**Note:** If one of the ports will be connected to EtherNet/IP, Siemens Industrial Ethernet, or Modbus TCP/IP, be sure to configure an IP address that's in the same subnet as the rest of the devices on that network.

The screenshot shows the RA56-cATM web interface. At the top, there is a blue header with the 'Online DEVELOPMENT INC.' logo and the text 'RA56-cATM'. Below the header are navigation tabs: 'Status', 'Configuration Editor', and 'Administration'. Under 'Configuration Editor', there are sub-tabs: 'Device', 'Network', 'System', 'Time Sync', 'Users', and 'Audit Log'. The main content area is divided into two sections: 'Port 2' and 'Port 1'. Each section has an 'IP Configuration' dropdown menu. For Port 2, the dropdown is set to 'DHCP' and the fields for IP Address, Subnet Mask, and Default Gateway are all set to '0.0.0.0'. For Port 1, the dropdown is set to 'Static' and the fields are: IP Address '192.168.1.254', Subnet Mask '255.255.255.0', and Default Gateway '0.0.0.0'. A 'Save' button with a floppy disk icon is located at the bottom right of the configuration area.

4. Click the **Save** button to apply any changes. If you've changed the settings of the port you are connected to, the cATM will log you out and you will see the following messages:

**Network Settings have been modified!**  
The module's IP address has changed. You can locate the IP address in the scrolling display on the actual device.

**Module is Unavailable**  
The module has been disconnected from power or the network connection.  
When the appliance has been reconnected, press the button below.

**Reconnect**

5. If you previously changed the network settings on your PC, change the PC's **IP Address** and **Subnet Mask** back to their original values, and then reconnect your PC to the network.
6. Connect to the cATM's web page again at its current IP address.

## Administration

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The **Administration** page allows you to view and modify administration settings. The **Network** tab on the **Administration** page was explained in the previous chapter (page 10). Details concerning the rest of the tabs can be found in this chapter.

The following table describes the different tabs on the **Administration** page:

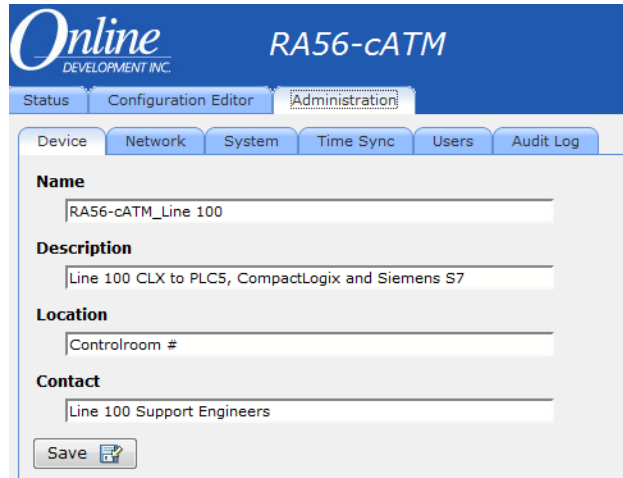
<b>Tab</b>	<b>Function</b>
Device	Modify the cATM name and add other descriptive information.
Network	Configure the network ports.
System	Execute system functions such as backup/restore, setting log levels, clearing the event log, rebooting, and updating the cATM firmware.
Time Sync	Configure the time on the cATM. Configure time synchronization with various controllers.
Users	Create and manage user accounts .
Audit Log	View the audit log. The audit log consists of user-initiated events that have occurred since the module was first started.

Note: Error logs are available under the **Status** tab

**Note:** You must be logged in as a user with **Administrator** privileges to view the **Users** page or modify the settings on any of the **Administration** pages.

## Device Information

To open the **Device** page, go to **Administration** → **Device**.



The screenshot shows the 'Administration' tab selected in the 'RA56-cATM' interface. The 'Device' sub-tab is active, displaying a configuration form for 'RA56-cATM\_Line 100'. The form fields are: Name (RA56-cATM\_Line 100), Description (Line 100 CLX to PLC5, CompactLogix and Siemens S7), Location (Controlroom #), and Contact (Line 100 Support Engineers). A 'Save' button is visible at the bottom left of the form.

Change the following values and then select **Save** to save your changes. The information that is entered will be displayed on the **Status** → **Device** tab.

Field	Description
Name	Device name
Description	Description of the cATM
Location	Location of the cATM
Contact	The support contact for the cATM

## System Functions

To open the **System** page, go to **Administration** → **System**.

The screenshot shows the RA56-cATM Administration interface. At the top, there is a blue header with the 'Online DEVELOPMENT INC.' logo and the device name 'RA56-cATM'. Below the header are navigation tabs: 'Status', 'Configuration Editor', and 'Administration'. Under 'Administration', there are sub-tabs: 'Device', 'Network', 'System', 'Time Sync', 'Users', and 'Audit Log'. The 'System' sub-tab is active, displaying several functional sections:

- Backup**: A section for backing up configuration and administrative settings. It includes a 'Backup Options' box with checkboxes for 'Configuration' (unchecked) and 'Administrative Settings' (checked). A 'Backup' button with a folder icon is to the right.
- Restore**: A section for restoring a previously saved configuration file. It includes a text input field, a 'Browse...' button, and a 'Restore' button with a folder icon.
- Set Log Level**: A section for setting the scanner log level. It features a dropdown menu set to '2' and a 'Reinitialize' button.
- Clear Event Logs**: A section for deleting the event log. It includes a 'Clear' button.
- Update**: A section for updating the module. It includes a text input field, a 'Browse...' button, and an 'Update' button with a green download icon. A notice below the input field reads: 'NOTICE: Your browser may store old pages in the cache. After the module reboots, please clear your browser's cache.'
- Reboot**: A section for rebooting the module. It includes a 'Reboot' button with a circular refresh icon.

System functions include:

Function	Description
Backup	<p>Choose what you would like to backup by checking <b>Configuration</b> and/or <b>Administrative Settings</b>. Then, click the <b>Backup</b> button to save a backup file on your computer.</p> <p>Selecting <b>Administrative Settings</b> backs up all module administration settings, including network settings and users.</p> <p>Selecting <b>Configuration</b> backs up only the information that pertains to the transfer of data. You can then use this backup file to configure a duplicate module in which you do not want to change any of the administration settings.</p> <p>If you are running Windows 7, see <i>Creating a cATM Backup in Windows 7</i> in the <i>Troubleshooting</i> section on page 43.</p>
Restore	<p>Press the <b>Browse</b> button to select a previously saved cATM backup file. Press the <b>Restore</b> button to restore the module to the state saved in the backup file.</p> <p>The cATM is rebooted after the backup is restored. You will be prompted to confirm the restore and reboot.</p>
Set Log Level	<p>Set the log level at which the cATM will record events.</p> <ul style="list-style-type: none"> <li>▪ <b>Level 1</b> logs errors only (default)</li> <li>▪ <b>Levels 2</b> through <b>4</b> log informational events in increasing detail. Use these levels for troubleshooting and support</li> <li>▪ <b>Level 0</b> logs only internal system errors</li> </ul> <p>The cATM must be restarted before a new log level will take effect. Click the <b>Reinitialize</b> button to restart the cATM. You will be prompted to confirm the reinitialization.</p> <p><b>Important:</b> Keep this set at <b>Level 1</b> unless directed to use another level when working with OLDI concerning a support issue. Keeping the logging set at a higher level can affect performance. If you change the logging level, be sure to change it back to <b>Level 1</b> when you are done troubleshooting.</p>
Clear Event Logs	<p>Clears the entire <b>Event Log</b> from the module. This cannot be undone.</p>
Update	<p>You can update cATM's firmware from this page.</p> <p>Click the <b>Browse</b> button to select the firmware file on your computer. Firmware files have the file extension <b>fwa</b>.</p> <p>Click the <b>Update</b> button to perform the firmware update.</p> <p><b>Important:</b> Do not cycle power or disconnect the Ethernet cable until the update is complete.</p> <p><b>Important:</b> You must clear your browser's cache (In Internet Explorer, select <b>Tools</b> → <b>Delete Browsing History</b> → <b>Temporary Internet Files</b>) after rebooting the module to ensure the old pages have been cleared from your browser's memory.</p>
Reboot	<p>Click the <b>Reboot</b> button to reboot the cATM. You will be prompted to confirm the reboot.</p>

## Time Sync

To open the **Time Sync** page, click the **Administration** tab, and then click the **Time Sync** tab.

The cATM module can acquire a time signal from an SNTP time server on the Internet, or from any ControlLogix or CompactLogix processor that is defined in the **Configuration Editor**. The cATM can also set the time on defined ControlLogix and CompactLogix PACs.

**Online DEVELOPMENT INC.** RA56-cATM

Status Configuration Editor Administration

Device Network System Time Sync Users Audit Log

**Timezone**  
Change the timezone for the module.  
America > New York (Eastern Time) Save Timezone

**Source**  
Select various sources from which the module will obtain its time. The time will only sync with a time server while the module is in **run** mode.

Time Sources	Source	Address	Timeout
	No Source		4 seconds
	No Source		4 seconds
	Enterprise		4 seconds
	PLC		4 seconds
	No Source		4 seconds

**Destination**  
Add PLCs that will be automatically synced with the module.

Unsynced PLCs	Synced PLCs
ControlLogix5564 (ControlLogix5564)	
CLGX_3 (EthernetBridge\EthernetBridge	
CompactLogix2 (EthernetBridge\Compac	
CLGX_2 (DHRIO\DHRIO_Bridge2\CLGX	
CompactLogix4 (Cnet_Bridge1\Compac	
CLGX_4 (Cnet_Bridge1\Cnet_Bridge2\C	

**Frequency**  
Determine how often the module syncs the time with itself and other PLCs.  
Never Save

**Manual Time Set**  
Manually set the module to a specific time or sync with your local workstation's time.

**Date**  
October 18 2011

**Time**  
12 51 AM

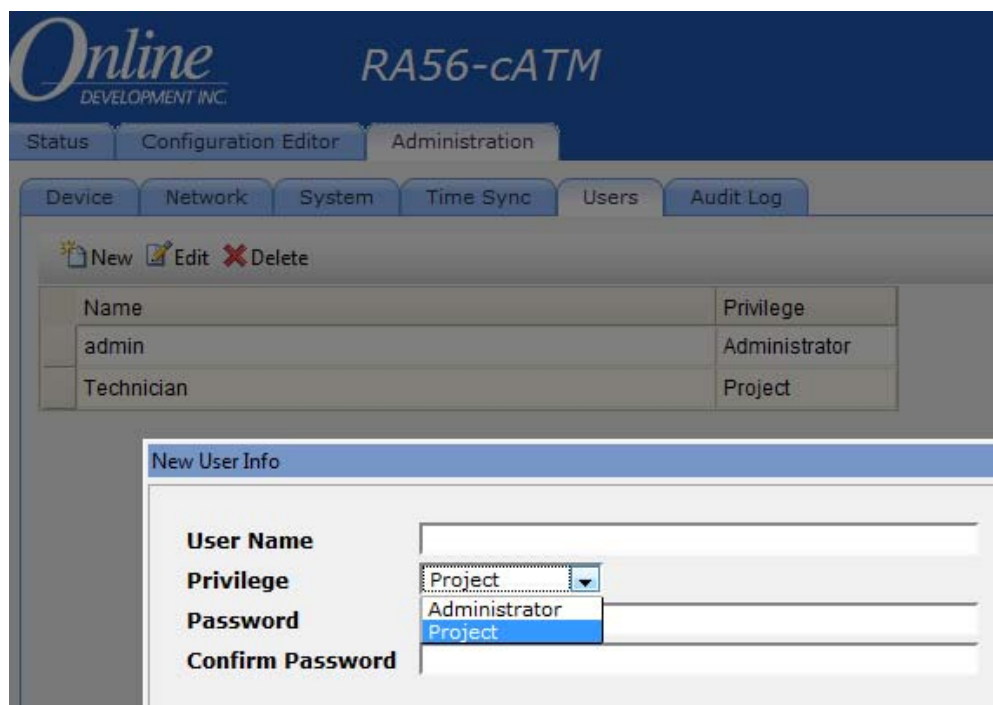
Set Manual Time Sync Current Time

**Note:** The cATM will only obtain and push the time while it is in **Run** mode.

<b>Section</b>	<b>Description</b>
Time Zone	Select the time zone for the module.
Source	<p>The module can poll one or more sources for a time signal</p> <ul style="list-style-type: none"><li>• If you pick <b>PLC</b> in the <b>Source</b> pull-down menu, you are provided a list of CompactLogix and ControlLogix devices that were defined in the Configuration Editor</li><li>• If you pick <b>Enterprise</b> in the <b>Source</b> pull-down menu, you need to specify the IP address for the Time Server in the <b>Address</b> field</li></ul> <p>The cATM will attempt to synchronize with each of the sources in the specified order until it is successful. <b>Timeout</b> is the number of seconds the module will wait to receive the time signal from each source before trying the next one.</p>
Destination	Select the controller that will be synchronized to the time on the cATM. The items on this list are derived from CompactLogix and ControlLogix PACs you have defined in the Configuration Editor.
Frequency	Specify how often the cATM will receive and send time synchronization. A Time Sync cycle will be started when the cATM is switched to <b>Run</b> mode.
Save	Click the <b>Save</b> button to save your time settings to the cATM.
Manual Time Set	<ul style="list-style-type: none"><li>• To manually set the cATM's time, select a time and date and then click the <b>Set Manual Time</b> button</li><li>• To synchronize the time and date on the cATM to the time and date on your local computer, click the <b>Sync Current Time</b> button</li></ul>

## User Administration

To open the **Users** page, select **Administration** → **Users**.



**Note:** You must be logged in as a user with **Administrator** privileges to view this page

On the **Users** screen you can use the **New** button to create new users with either **Project** or **Administrative** privileges.

- **Administrator:** Can make changes on any screen. Only Administrators can view the **Users** screen
- **Project:** Can make changes on the **Configuration Editor** screens as well as change the **Mode** of the cATM (i.e. **Run/Idle**). Cannot make changes on any **Administration** screens.

Without logging into the cATM, you can view any of the screens. However, you can't make any changes or change the **Mode** of the cATM.

The following table describes functions that require security privileges:

Location	Function	Privilege Required
Status Bar	Set Mode	Project or Administrator
Configuration Editor	Changing anything	Project or Administrator
Administration	Changing anything	Administrator
Administration → Users	Viewing or changing anything on the page	Administrator

When you receive a new cATM module, it comes configured with one default user who has Administrator privileges (full access to everything).

**Username:** admin

**Password:** admin

After configuring your user and administrator accounts, delete the default **admin** user for additional security.

If you forget your username and/or password, you can restore the default Admin account and password. See the *Resetting the Admin User and IP Address (Setup Mode)* section, page 45

## Audit Log

To open the **Audit Log** page, select **Administration** → **Audit Log**.

Date	User	Message
October 16th, 2011 3:18:32 PM	admin	Ethernet port 1 has been changed to Static (192.168.1.254)
October 16th, 2011 3:18:32 PM	admin	Ethernet port 1 has been changed to DHCP
October 16th, 2011 3:17:33 PM	admin	Ethernet port 1 has been Disabled
October 16th, 2011 3:17:32 PM	admin	Ethernet port 1 has been changed to Static (192.168.1.254)
October 16th, 2011 3:17:29 PM	admin	Ethernet port 1 has been changed to Static (192.168.1.254)
October 16th, 2011 3:17:28 PM	admin	Ethernet port 1 has been Disabled
October 16th, 2011 3:04:05 PM	admin	A backup of the configuration has been created
October 16th, 2011 7:29:31 AM	admin	A new interface named # (#INTLIB) was created
October 16th, 2011 7:29:31 AM	admin	A device named EtherNetBridgeFrontPort2 has been added to EthernetBridgeFrontPort
October 16th, 2011 7:29:31 AM	admin	A new interface named EthernetBridgeFrontPort (CLXEIP) was created
October 16th, 2011 7:29:31 AM	admin	A new interface named MicroLogix2 (CLXEIP) was created
October 16th, 2011 7:29:31 AM	admin	A new interface named Modbus1 (MBM) was created
October 16th, 2011 7:29:31 AM	admin	A device named DH_485Bridge1 has been added to DH_485Bridge1
October 15th, 2011 2:50:22 PM	admin	A device named CompactLogix2 has been added to EthernetBridgeCompactLogixEnetPort2
October 15th, 2011 2:49:54 PM	admin	The device CompactLogixEnetPort2 has been edited
October 15th, 2011 2:49:54 PM	admin	A device named ElanLogix2 has been added to EthernetBridgeElanLogixEnetPort

The audit log contains a chronological log of operational and system events that have occurred since the cATM was first started. It is displayed in reverse chronological order, with 50 events per page.

Types of events that are recorded include changing the cATM's operational mode, modifying the configuration, changing of the event log level, reinitializing the module, backing up the configuration, restoring the configuration, and updating the firmware.

Button	Description
Next 50	Displays the 50 events that occurred prior to the current 50 events being displayed
Previous 50	Displays the 50 events that occurred after the current 50 events being displayed
Export	Exports the log to a XML file



## Scanner Modes

The scanner mode controls the scanning of Triggers and the transfer of data between controllers. You cannot change the mode of the scanner unless you are logged in as a user that has **Project** or **Administrator** privileges.

The scanner can be in one of 3 modes: **Idle**, **Run** or **Stop**

In **Idle** mode, Triggers are not scanned but the Interfaces are active. In **Idle** mode the scanner can be configured using the **Configuration Editor**.

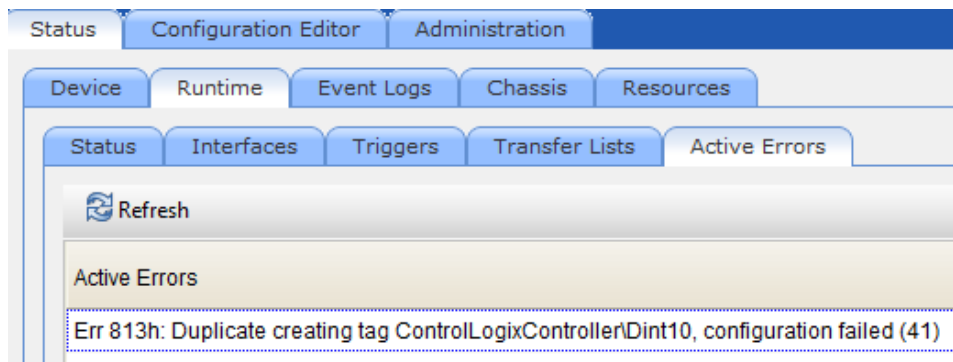
In **Run** mode, Triggers are scanned and the Interfaces are active. Data is actively transferred between controllers based on the Trigger logic. In **Run** mode the scanner cannot be configured.

You can change the scanner mode to **Idle** or **Run** by using the **Idle**  and **Run**  buttons on the status bar at the bottom of the page.



In **Stop** mode, Triggers are not scanned and none of the Interfaces are active. Also the **Status** LED on the front of the cATM module turns **Red**. The scanner only goes into **Stop** mode when a serious error has occurred. A user cannot directly put the scanner into **Stop** mode.

If you enter **Stop** mode, go to **Status** → **Runtime** → **Active Errors** to view and clear any **Active Errors**. Once the errors are cleared you can return to **Run** or **Idle** mode.



## Configuring the cATM Module

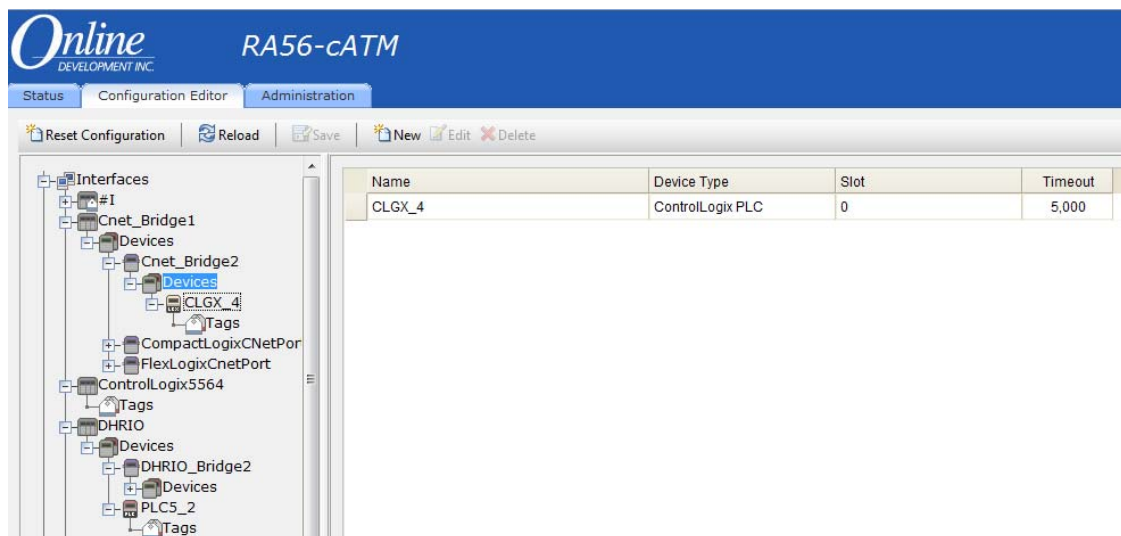
<b>For Information On This Topic</b>	<b>See Page</b>
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### Overview

To open the **Configuration Editor** page, click the **Configuration Editor** tab. You must be logged in as a user with **Administrator** or **Project** privileges to modify settings on this page. Also, the cATM must be in **Idle** mode.

The **Configuration Editor** page is divided into two panes.

- The left pane is a tree view of Interfaces, Transfer Lists and Triggers, and is referred to as the Configuration Editor tree. Click the **[+]** icon next to each object to expand or collapse the tree view
- The right pane is referred to as the Contents pane, and it shows the properties of objects you select in the Configuration Editor tree



The following table describes the types of objects you can configure:

Object	Description
Interfaces	<ul style="list-style-type: none"> <li>Controllers or bridges located in slots in the local ControlLogix rack, or connected directly to one of the cATM's Ethernet ports</li> <li>Internal Tags Interface (status information)</li> </ul>
Devices	Bridges and controllers that are remotely connected through bridges in the local rack or connected through bridges off one of the cATM's Ethernet ports
Tags	Individual data objects in the controllers that can be transferred to another controller. Tags must be created before they can be used in a Transfer List
Transfer lists	Define what data (tags) to transfer between controllers
Triggers	Define when to transfer data from one PLC/PAC to another. A Trigger may be linked to one or more Transfer Lists. When the trigger conditions are true, the associated Transfer List(s) will execute the configured data transfer commands

To use the Configuration Editor, expand the Tree View (left pane), and then select the object to edit.

- Select the **New** button to create a new object under the selected object
- Select the **Edit** button to view or modify the selected object. Or, you can double-click the selected object in the tree view
- Select the **Delete** button to delete the selected object. Or, select an object and then press the **[DEL]** key to Delete (permanently remove) it

Select the **Reload** button to discard recent changes to the Configuration Editor. This will reload the last saved configuration.

Select the **Reset** button to erase the entire data transfer configuration and start over.

## Interfaces and Devices

Interfaces are used to configure ControlLogix controllers or bridges located in slots in the same ControlLogix rack as the cATM, or to configure items connected directly to one of the cATM's Ethernet ports.

Devices are used to configure bridges and controllers that are remotely connected through bridges in the local rack or connected through bridges off one of the cATM's Ethernet ports.

If a cATM Ethernet port is connected to an EtherNet/IP network, any controllers or bridges connected directly to the EtherNet/IP network (i.e. aren't going through a ControlLogix bridge that's on the network) are configured as **EtherNet/IP** Interfaces.

If a cATM Ethernet port is connected to a Siemens Industrial Ethernet network, any Siemens S7 controllers on that network are configured as **Siemens S7** Interfaces.

If a cATM Ethernet port is connected to a Modicon TCP/IP network, the port is configured as a **Modbus TCP/IP** Interface and assigned an IP address. All Modbus slave devices are configured as **Devices** under the **Modbus TCP/IP** Interface.

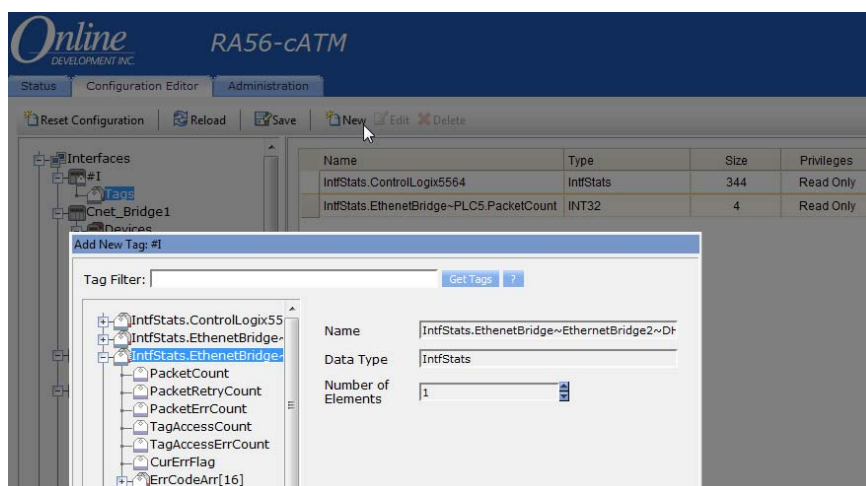
An Interface or Device defined as a **controller** will contain a **Tags** node under it in the Configuration Editor tree. The **Tags** node contains all the Tags referenced for that controller.

An Interface or Device defined as a **bridge** will contain a **Devices** node under it in the Configuration Editor tree. If you select the **Devices** node in the Configuration Editor tree, the Content Pane will display a table containing all of the Devices defined for that bridge.

## Internal Tags Interface

If you configure the **Internal Tags (#1)** Interface, every user defined Trigger, Transfer List, Interface and Device will have predefined Internal Interface status tags. The statistics are available as whole structure instances which may be transferred to a suitable User-Defined Data Type (UDT) in a single Transfer. The statistics are also available in pieces/parts for transfer to controllers that do not support UDTs.

**Important:** Only configure the status tags you need because their use will impact performance due to the extra traffic to the controllers.



## Allen-Bradley Controllers and Bridges

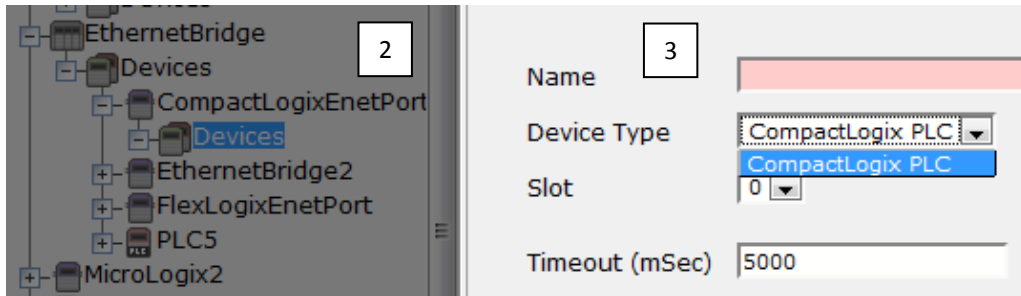
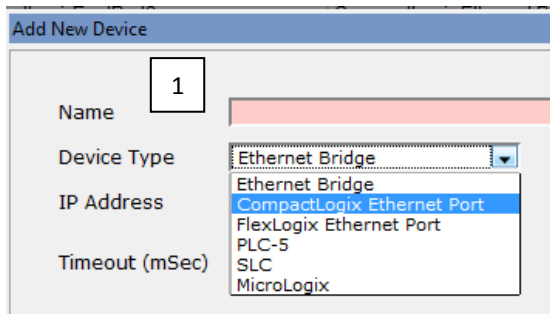
Each Interface and Device is assigned a unique **Name**, a **Timeout**, and addressing information. The **Timeout** specifies the timeout value in milliseconds to be used when communicating with the Interface/Device.

The addressing information contains information to address the item on the network or in the rack where it is located.

Interface/Device Type	Addressing
Logix PAC or Bridge module accessed via the backplane	Slot number
EtherNet/IP Bridge or PLC/PAC connected to one of the cATM's Ethernet ports	IP Address & cATM Port Number (1 or 2)
Remote EtherNet/IP Bridge or PLC/PAC	IP Address
Remote ControlNet Bridge or PLC/PAC	ControlNet Node Number
Remote DHRIO Bridge or PLC	DH+ Node Number & Channel
Remote DH-485 Bridge or PLC	DH-485 Node Number & Channel

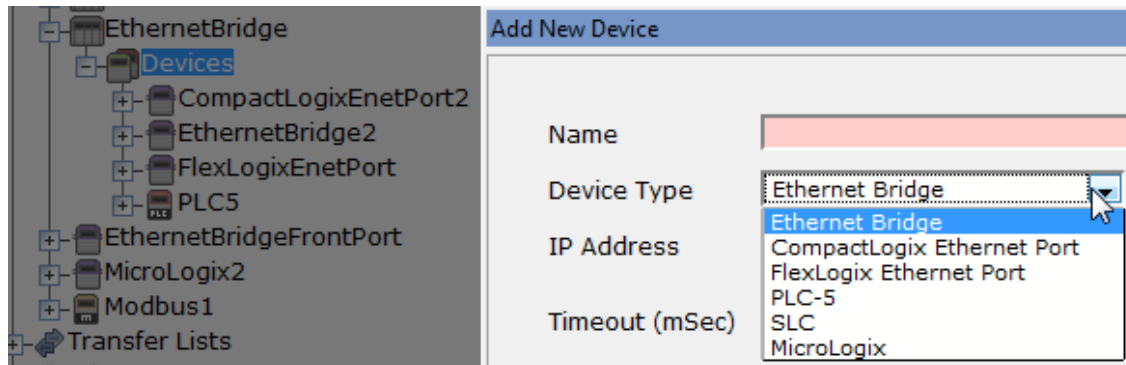
### Adding CompactLogix and FlexLogix Controllers

When configuring CompactLogix or FlexLogix controllers over ControlNet or EtherNet/IP, you first configure the PAC's ControlNet or EtherNet port. Under the port's **Devices** node, you then add the CompactLogix or FlexLogix controller.

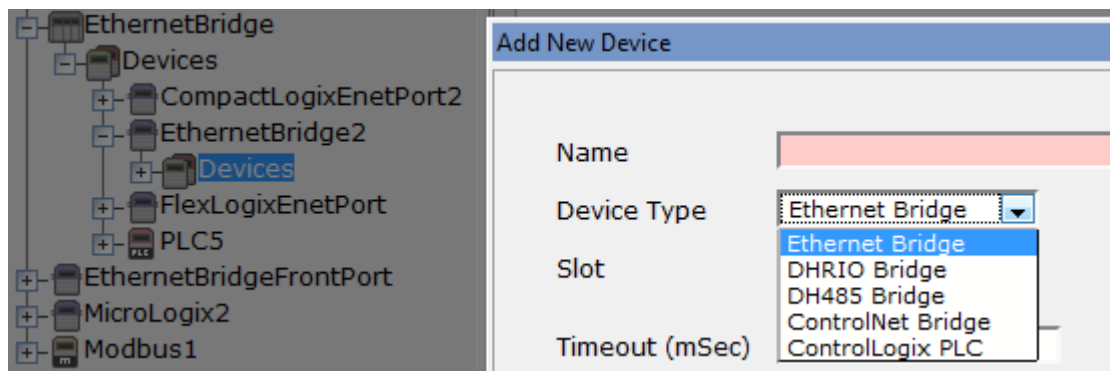


Adding Devices to Bridge modules:

If you went through the backplane to access the Bridge module (i.e. entered a slot number versus an address), then you can only add Devices that are off that Bridge's network. You can't go across the backplane.



If you accessed the Bridge module via a network (i.e. entered the IP address or node number), then you can only add Devices that can be accessed across the backplane.



## ***Siemens Step 7 (S7) PLCs - Models 300 & 400***

Select **Siemens S7** as the **Interface Type** for any S7 PLCs connected to a cATM Ethernet port via Siemen's Industrial Ethernet.

Each of the Siemens S7 interfaces will contain a **Tags** node under it in the Configuration Editor tree. The **Tags** node contains all the Tags referenced for that controller.

Each Interface will have will have a unique **Name**, **IP address**, **Remote Rack Number**, **Remote Slot Number**, number of **Retries**, and **Timeout**.

The screenshot shows a dialog box titled "Add New Interface". The "Interface Type" dropdown is set to "Siemens S7". Below this, there are several input fields: "Name" (a text box), "IP Address" (a text box), "Remote Rack Number" (a numeric box with "0" and a "Help" icon), "Remote Slot Number" (a numeric box with "0" and a "Help" icon), "Retries" (a numeric box with "1" and a "Help" icon), and "Timeout (mSec)" (a numeric box with "5000"). At the bottom right, there are "OK", "Cancel", and "?" buttons.

The **Timeout** specifies the timeout value in milliseconds to be used in communicating with the Interface.

**IP address**, **Remote Rack Number**, and **Remote Slot Number** contain information to address the PLC on the S7 Industrial Ethernet network. There is no Port Number field because the cATM automatically knows which port to use based on the subnet.

## ***Schneider Electric Quantum PLCs (Modbus TCP/IP)***

To configure a Modbus Interface, Select **Modbus TCP/IP** as the **Interface Type**. Each Interface contains a unique **Name** and **IP address**. There is no Port Number field because the cATM automatically knows which port to use based on the subnet.

The screenshot shows a dialog box titled "Add New Interface". The "Interface Type" dropdown is set to "Modbus TCP/IP". Below this, there are two input fields: "Name" (a text box) and "IP Address" (a text box). At the bottom right, there are "OK", "Cancel", and "?" buttons.

The Modbus Interface will contain a **Devices** node under it in the Configuration Editor tree. Each Device will contain a **Tags** node under it in the Configuration Editor tree. The **Tags** node contains all the Tags referenced for that controller

Each Device has the following unique parameters:

The screenshot shows a dialog box titled "Edit Device" with the following fields and values:

- Name: ModSim32
- Node Address: 1
- Message Idle (mSec): 0
- Register Addressing Type: Normal
- Maximum Data Bytes: 32
- Maximum Data Byte Gap: 1
- Single Register Writes: Off
- Combine Different Data Types: Off
- Timeout (mSec): 5000

Buttons for "Save", "Cancel", and a help icon (?) are visible at the bottom right.

Parameter	Description						
Node Address	The Modbus Node Address of the device you wish to connect to the cATM. If you are connecting via a bridge, enter the Modbus node address of the device you want to communicate with. If you are directly connecting to a Quantum PLC, set this to 0						
Message Idle	The idle time between messages in milliseconds. Range is 0 to 50						
Register Addressing Type	The type of addressing used to access Long Integers and Floating Point data, where: <table border="1" data-bbox="462 1066 1214 1249"> <tbody> <tr> <td>Normal</td> <td>Longs/Floats occupy two 16-bit registers. Register order is normal.</td> </tr> <tr> <td>Modicon</td> <td>Longs/Floats occupy two 16-bit registers. Register addressing order is WORD reversed.</td> </tr> <tr> <td>32-bit</td> <td>Longs/Floats occupy one 32-bit register.</td> </tr> </tbody> </table>	Normal	Longs/Floats occupy two 16-bit registers. Register order is normal.	Modicon	Longs/Floats occupy two 16-bit registers. Register addressing order is WORD reversed.	32-bit	Longs/Floats occupy one 32-bit register.
Normal	Longs/Floats occupy two 16-bit registers. Register order is normal.						
Modicon	Longs/Floats occupy two 16-bit registers. Register addressing order is WORD reversed.						
32-bit	Longs/Floats occupy one 32-bit register.						
Maximum Data Bytes	The maximum number of register or coil data bytes contained in a single Modbus message body. Valid options are 4, 32, 64, 128, 192, and 244. If an array tag is larger than this value, multiple messages may be used to complete the data access						

Parameter	Description														
Maximum Data Byte Gap	<p>The byte gap allowed in the reading of the register or coil data block. Valid options are:</p> <table border="1" data-bbox="464 275 1206 1287"> <tbody> <tr> <td data-bbox="464 275 678 470">0</td> <td data-bbox="688 275 1206 470">No gaps are allowed in the reg/coil data block. Only sequential contiguous reg/coil read requests may be combined in a request message. For example, sequential reads of Status Bits 10001 and 10003 will result in two read request messages</td> </tr> <tr> <td data-bbox="464 476 678 768">1</td> <td data-bbox="688 476 1206 768">Scattered Coil (0x0000) and Status Bit (1x0000) read requests with up to a 1 byte (8 bit) gap may be combined in a single request message. For example, sequential reads of 10001 and 10003 will result in a single request message with 10002 being discarded. Scattered sequential Holding (4x0000) and Input (3x0000) register accesses must be contained or exactly adjacent</td> </tr> <tr> <td data-bbox="464 774 678 873">8</td> <td data-bbox="688 774 1206 873">Scattered sequential reg/coil read requests that have up to an 8 byte gap may be combined in the same read request message</td> </tr> <tr> <td data-bbox="464 879 678 978">16</td> <td data-bbox="688 879 1206 978">Scattered sequential reg/coil read requests that have up to a 16 byte gap may be combined in the same read request message</td> </tr> <tr> <td data-bbox="464 984 678 1083">32</td> <td data-bbox="688 984 1206 1083">Scattered sequential reg/coil read requests that have up to a 32 byte gap may be combined in the same read request message</td> </tr> <tr> <td data-bbox="464 1089 678 1188">64</td> <td data-bbox="688 1089 1206 1188">Scattered sequential reg/coil read requests that have up to a 64 byte gap may be combined in the same read request message</td> </tr> <tr> <td data-bbox="464 1194 678 1287">128</td> <td data-bbox="688 1194 1206 1287">Scattered sequential reg/coil read requests that have up to a 128 byte gap may be combined in the same read request message</td> </tr> </tbody> </table>	0	No gaps are allowed in the reg/coil data block. Only sequential contiguous reg/coil read requests may be combined in a request message. For example, sequential reads of Status Bits 10001 and 10003 will result in two read request messages	1	Scattered Coil (0x0000) and Status Bit (1x0000) read requests with up to a 1 byte (8 bit) gap may be combined in a single request message. For example, sequential reads of 10001 and 10003 will result in a single request message with 10002 being discarded. Scattered sequential Holding (4x0000) and Input (3x0000) register accesses must be contained or exactly adjacent	8	Scattered sequential reg/coil read requests that have up to an 8 byte gap may be combined in the same read request message	16	Scattered sequential reg/coil read requests that have up to a 16 byte gap may be combined in the same read request message	32	Scattered sequential reg/coil read requests that have up to a 32 byte gap may be combined in the same read request message	64	Scattered sequential reg/coil read requests that have up to a 64 byte gap may be combined in the same read request message	128	Scattered sequential reg/coil read requests that have up to a 128 byte gap may be combined in the same read request message
0	No gaps are allowed in the reg/coil data block. Only sequential contiguous reg/coil read requests may be combined in a request message. For example, sequential reads of Status Bits 10001 and 10003 will result in two read request messages														
1	Scattered Coil (0x0000) and Status Bit (1x0000) read requests with up to a 1 byte (8 bit) gap may be combined in a single request message. For example, sequential reads of 10001 and 10003 will result in a single request message with 10002 being discarded. Scattered sequential Holding (4x0000) and Input (3x0000) register accesses must be contained or exactly adjacent														
8	Scattered sequential reg/coil read requests that have up to an 8 byte gap may be combined in the same read request message														
16	Scattered sequential reg/coil read requests that have up to a 16 byte gap may be combined in the same read request message														
32	Scattered sequential reg/coil read requests that have up to a 32 byte gap may be combined in the same read request message														
64	Scattered sequential reg/coil read requests that have up to a 64 byte gap may be combined in the same read request message														
128	Scattered sequential reg/coil read requests that have up to a 128 byte gap may be combined in the same read request message														
Single Register Writes	Determines if multiple or single register writes will occur. If this option is <b>ON</b> , 16-bit register writes will be executed one at a time, 32-bit writes will be executed one at a time, and coil writes will be executed one at a time. Array writes will require multiple messages to complete														
Timeout	The timeout value in milliseconds to be used in communicating with the device														

## Tags

Tags refer to individual data objects in the controllers that can be transferred to another controller. Tags can be created and deleted, but cannot be modified.

In the Configuration Editor tree, each controller contains a node named **Tags**. When you select the **Tags** node under any controller, the Content pane will display all of the Tags currently defined for that controller.

The read/write status of a tag is shown in the last column as a **Read Only** check box. If the **Read Only** check box is selected, you cannot use this tag as a destination in a transfer list.

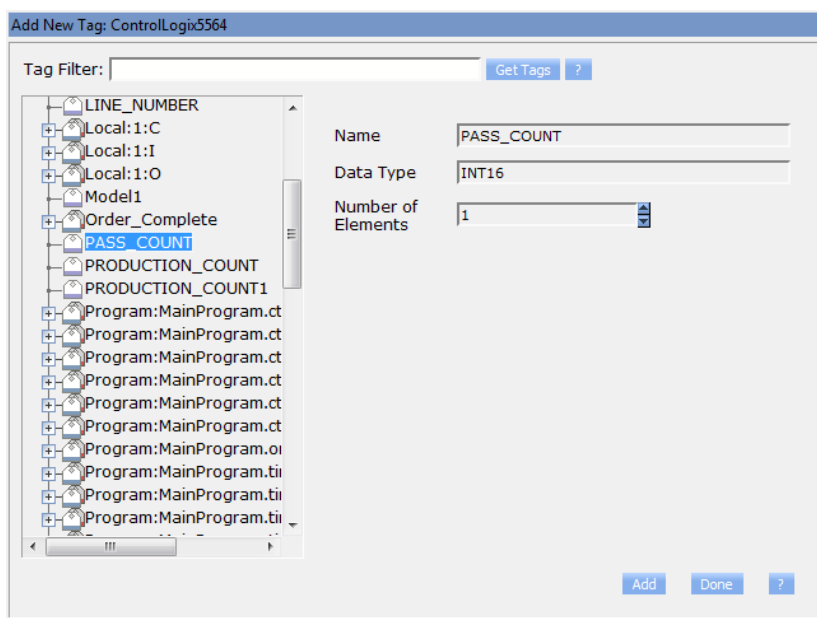
When the **Tags** node is selected, you can add or delete Tags from the controller. Select **New** to create a new Tag. Select **Delete** to delete the selected Tag.

- For ControlLogix PACs, the actual Tags in the controller are enumerated. From this enumeration, the user can select which tags to reference in the cATM
- For PLC-5, MicroLogix and SLC 500 PLCs, tags are created to access various indexes in the controller files
- For Siemens S7 and Schneider Electric Quantum PLCs, the tag references must be entered by the user. Automated enumeration is not supported

## *ControlLogix, CompactLogix and FlexLogix Tags*

To add ControlLogix, CompactLogix or FlexLogix Tags to the cATM's configuration, select the **Tags** node under the desired controller in the Configuration Editor tree and then press the **New** button on the toolbar.

When the **New Tag** window first comes up, no Tags are displayed in the Tag tree. At the top of screen is a **Tag Filter** field. Enter a filter for the Tags and press the **Get Tags** button or the **<Enter>** key. All Tags that match the specified filter will be loaded into the Tag tree. Or, to get all Tags, leave the **Tag Filter** empty and press the **Get Tags** button.



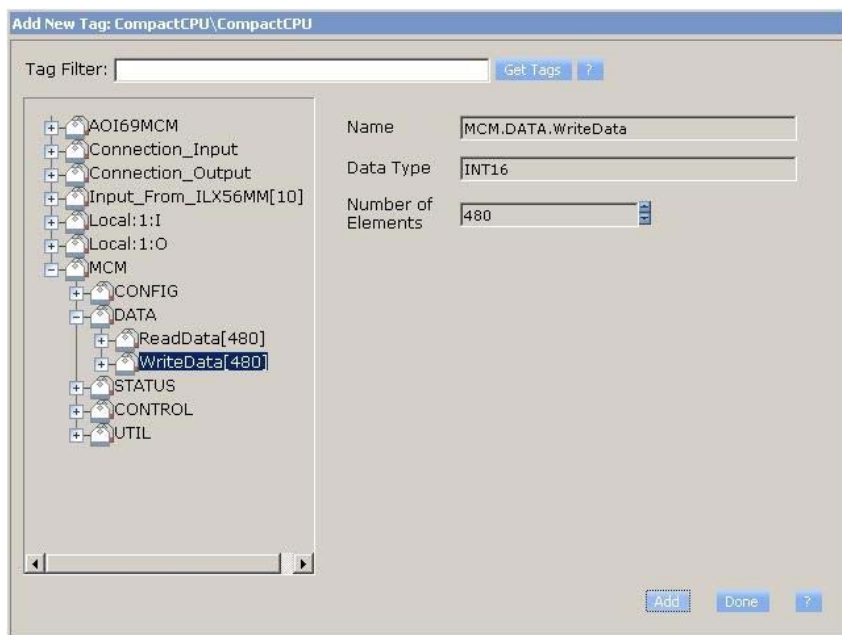
After the Tags that match the filter are loaded into the Tag tree, select a Tag. The **Name**, **Data Type**, and **Number of Elements** associated with the Tag are displayed on the right side of the **New Tag** Dialog. You cannot modify any of the Tag values except **Number of Elements** to specify how many data items at this location will be associated with the tag. When **Number of Elements** is greater than 1 the Tag will be handled as an array.

Press the **Add** button to add the Tag to the cATM's configuration. You can also double click on a Tag to directly add the Tag to the cATM's configuration without pressing the **Add** button.

## PLC-5, MicroLogix and SLC Tags

To add PLC-5, MicroLogix and SLC Tags to the cATM's configuration, select the **Tags** node under the desired PLC in the Configuration Editor tree, and then press the **New** button on the toolbar.

When the **New Tag** window first comes up, the Location tree is loaded with Tag locations within the controller. These are file references.



Select a Tag location in the Location tree. The **Name**, **Data Type**, and **Number of Elements** associated with the Tag are displayed on the right side of the **New Tag** window. You can modify the **Name** of the Tag to make it more meaningful. You can also modify the **Number of Elements** to specify how many data items at this location will be associated with the tag. When **Number of Elements** is greater than 1 the Tag will be handled as an array.

Press the **Add** button to add the Tag to the cATM's configuration. You can also double click on a Tag location to directly add the Tag to the module's configuration without pressing the **Add** button.

## Siemens S7 Tags

To add Siemens S7 Tags to the cATM's configuration, select the **Tags** node under the desired S7 PLC in the Configuration Editor tree, and then press the **New** button on the toolbar.

The **New Tag** window will contain the following parameters:

Parameter	Description
Tag Name	The desired name of the tag. It is completely at the discretion of the user. Best practice is to resemble the tag as it is labeled in the Siemens S7 controller
Address Type	The type of memory to be accessed -- Input, Output, Peripheral Input, Flag Bit, Timers, Counters, or Data Blocks
Input	The memory that contains the last scan of the input modules. The S7 notation (IEC) for this area is "I". This memory is read-only for module access
Output	The memory that contains the desired output values to be written to the output modules at the end of the next scan cycle. The S7 notation (IEC) for this area is "Q". This memory is read only for module access
Peripheral Input	The actual physical hardware of the input modules. The S7 notation (IEC) for this area is "PI". This area is read only for module access
Flag Bit	The memory that is intended to store interim results calculated in the program of the PLC. The S7 notation (IEC) for this area is "M". This memory is read/write for module access
Timers	The memory that contains the accumulators for the timers in the S7 PLC. The S7 notation (IEC) for the timers is "T". This memory is read only for module access and the format is in BCD. The number represents the number of milliseconds that the timer has been active with a maximum value of 3999
Counters	The memory that contains the accumulators for the counters in the S7. The S7 notation (IEC) for the counters is "C". This memory is read only for module access and the format is in BCD. The number represents the accumulated value of the counter since the counter has been active with a maximum value of 999

<b>Parameter</b>	<b>Description</b>								
Data Blocks	The memory that contains information for the program of the S7 PLC. They may contain the following data types: BOOL, BYTE, WORD, DWORD, INT, DINT, REAL, S5TIME, DATE, TIME, TIME_OF_DAY, CHAR, DATE_AND_TIME, STRING, or ARRAY. Descriptions of these data types should be available in the S7 PLC or Step 7 Programming Software documentation. This memory is read/write for module access								
DB Number	The number of the desired Data Block to access. This field is only valid if the <b>Address Type</b> selected is <b>Data Blocks (DB)</b>								
Offset	The desired offset/number of the associated Address Type element. The following is a description of this field's meaning for each address type: <table border="1" data-bbox="462 573 1214 848"> <tbody> <tr> <td>Input, Peripheral Input &amp; Output</td> <td>Enter the slot number of the desired I/O module.</td> </tr> <tr> <td>Flag Bit</td> <td>Enter the byte offset within the Flag Bit memory of the desired location.</td> </tr> <tr> <td>Timers &amp; Counters</td> <td>Enter the number of the desired timer or counter.</td> </tr> <tr> <td>Data Blocks</td> <td>Enter the number of the desired data block.</td> </tr> </tbody> </table>	Input, Peripheral Input & Output	Enter the slot number of the desired I/O module.	Flag Bit	Enter the byte offset within the Flag Bit memory of the desired location.	Timers & Counters	Enter the number of the desired timer or counter.	Data Blocks	Enter the number of the desired data block.
Input, Peripheral Input & Output	Enter the slot number of the desired I/O module.								
Flag Bit	Enter the byte offset within the Flag Bit memory of the desired location.								
Timers & Counters	Enter the number of the desired timer or counter.								
Data Blocks	Enter the number of the desired data block.								
Bit ID	The desired bit number within the data element								
Data Type	The desired format for accessing the data. This field depends on the selected Address Type. Certain Address Types have limited access and particular Data Types will be grayed out if not applicable to the selected Address Type								
String Size	The size of the string to be accessed. Enter the exact size of the string as it is defined in the S7 PLC. This is only applicable to an Address Type of STRING								

Click **Done** to close the Siemens S7 **New Tag** window. Click the **Save** button to save the new tag configuration data.

## Schneider Electric Quantum Tags

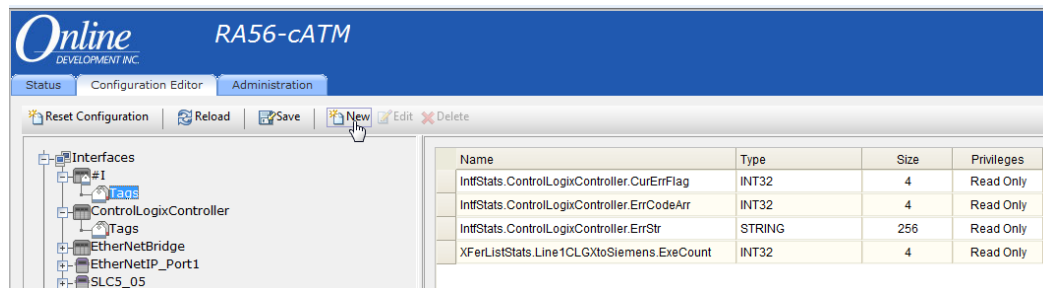
To add Quantum PLC Tags to the cATM's configuration, select the **Tags** node under the desired Quantum PLC in the Configuration Editor tree, and then press the **New** button on the toolbar.

The **New Tag** window will contain the following parameters:

Parameter	Description
Tag Name	The desired name of the tag. It is completely at the discretion of the user. Best practice is to resemble the tag as it is labeled in the Schneider Electric Quantum controller
Register/Coil	The desired area of RAM to be accessed. The four areas are: <ul style="list-style-type: none"> <li>• Coils (0)</li> <li>• Input Status bits (1)</li> <li>• Input register (3)</li> <li>• Holding Register (4)</li> </ul> Each area designation is followed by the most significant digit of the Quantum address, shown in parenthesis
Offset	The desired offset, within the state RAM, of the data to be accessed. This, coupled with the register/coil selection, will determine the complete address of the data to be accessed. For example, selecting Holding Register with an offset of 00180 would produce a final address of 400180
Data Type	The desired format for accessing the data. Register/coil types of coil and input bit can only be accessed as byte_bools. Registers may be accessed as one of the following: <ul style="list-style-type: none"> <li>▪ Int16 - 16-bit Signed Integers</li> <li>▪ Int32 - 32-bit Signed Long Integers</li> <li>▪ UInt16 - 16-bit Unsigned Integers</li> <li>▪ UInt32 - 32-bit Unsigned Long Integers</li> <li>▪ Float32 - 32-bit Floating Point</li> </ul>
Array Dimension	The number of elements to be accessed. This allows for array transfers

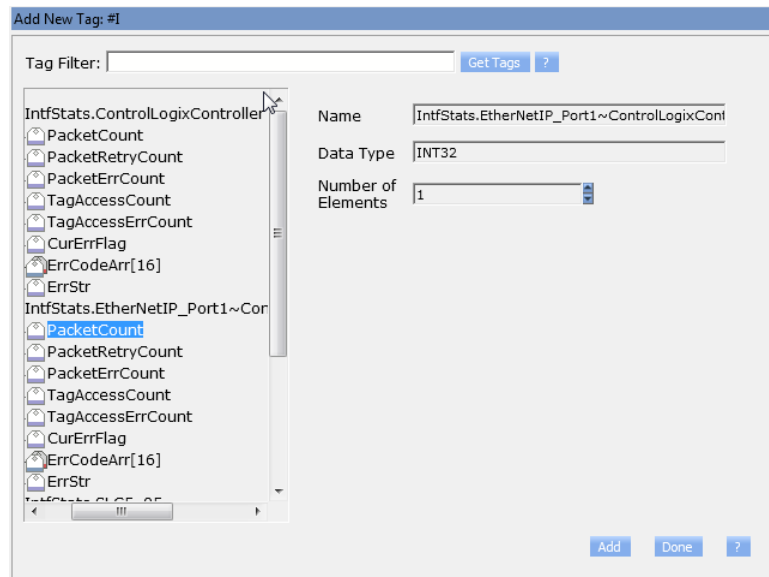
## Internal Tags

To add Internal Tags to the cATM's configuration, select the **Tags** node under **#1** (the Internal Tags Interface) in the Configuration Editor tree, and press the **New** button on the toolbar.



When the **New Tag** window first comes up, no Tags are displayed in the Tag tree. At the top of screen is a **Tag Filter** field. Enter a filter for the Tags and press the **Get Tags** button or the **<Enter>** key. All Tags that match the specified filter will be loaded into the Tag tree. Or, to get all Tags, leave the **Tag Filter** empty and press the **Get Tags** button.

After the Tags that match the filter are loaded into the Tag tree, select a Tag. The **Name**, **Data Type**, and **Number of Elements** associated with the Tag are displayed on the right hand side of the **New Tag** window. You cannot modify any of the Tag values except **Number of Elements** to specify how many data items at this location will be associated with the tag. If **Number of Elements** is greater than 1 the Tag will be handled as an array.

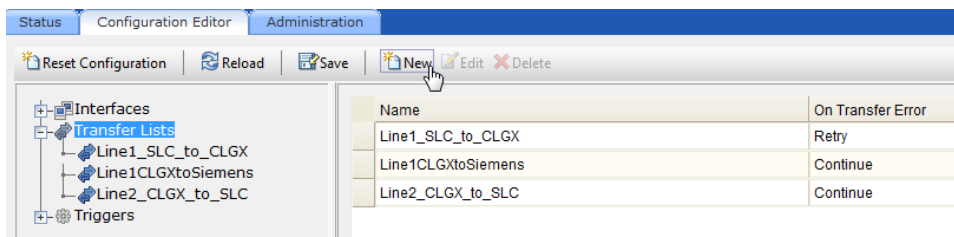


Press the **Add** button to add the Internal Tag to the cATM's configuration. You can also double click on a Tag to directly add the Tag to the cATM's configuration without pressing the **Add** button.

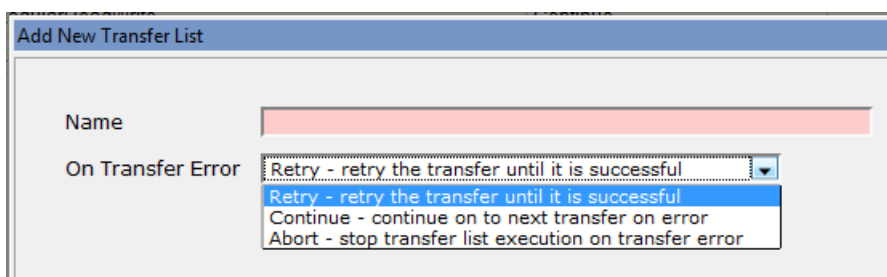
**Important:** Only configure the status tags you need because their use will impact performance due to the extra traffic to the controllers.

## Transfer Lists

A **Transfer List** is a list of Transfers that specify what data is to be transferred between PLCs/PACs. To create a new one, highlight **Transfer Lists** in the Configuration Editor tree and select **New**. To edit or delete a Transfer List, highlight the desired list and select **Edit** or **Delete**.



A Transfer List contains a unique **Name** for the Transfer List, a set of Transfers, and an **On Transfer Error** setting. The **On Transfer Error** setting specifies how the scanner will handle a transfer problem.



**On Transfer Error** includes the following error options:

Parameter	Description
Retry (default)	Retry the Transfer that generated the error until it succeeds
Continue	Abort the Transfer that generated the error, but continue Transfer List execution
Abort	Abort the Transfer List on any Transfer error

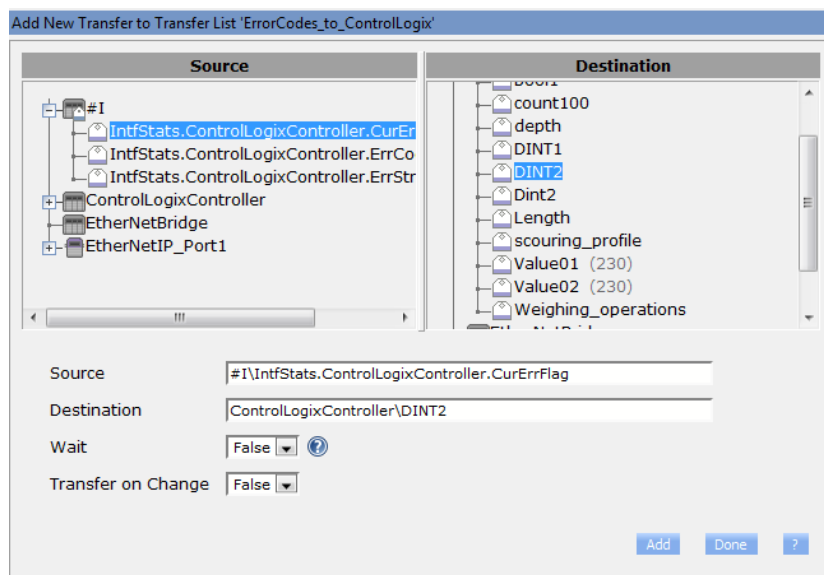
**Note:** Reference Online Help for information concerning Data / Data Type conversion during a transfer. Look under **Transfer Lists** in the **Index** or **Table of Contents**

A Transfer specifies a **Source** and a **Destination** and includes a **Sequence Number**, **Wait indicator**, and a **Transfer on Change** indicator.

The **Sequence Number** determines the order of execution of the Transfers. Highlight a Transfer and click on **Move Up** or **Move Down** to change its order.

Sequence Number	Source	Destination	Wait	Transfer on Change
1	#IntfStats.ControlLogixController.CurErrFlag	ControlLogixController\DINT2	No	No
2	#IntfStats.ControlLogixController.ErrStr	ControlLogixController\Length	No	No

Parameter	Description
Source	Specifies the Tag to read the data from or a numeric or string constant.  When specifying a string constant in the <b>Source</b> , the string constant must begin and end with a single quote and cannot contain a single quote or double quote as part of the string to be transferred.
Destination	Specifies the Tag the data will be transferred to.
Wait	If <b>True</b> , the Transfer List will wait for all previous transfers to complete before starting this transfer.
Transfer on Change	If <b>True</b> , the transfer will occur whenever the source data changes.  If the <b>Transfer on Change</b> option is selected, the source data has not changed since the last Transfer List execution, and the source data is less than 10 seconds old, the Transfer destination tag will not be written. This optimization can improve performance when writing to slow networks.

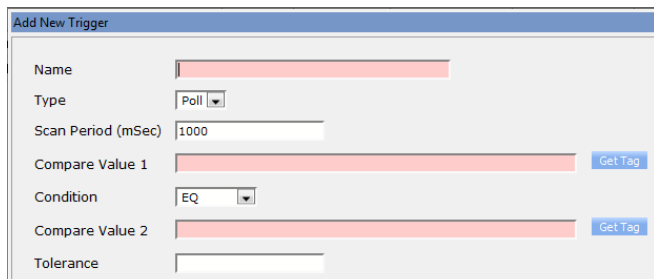


## Triggers

Triggers define when the data is transferred from one programmable controller to another. If the Trigger Condition evaluates to TRUE (nonzero), the Trigger is fired and any associated Transfer Lists are executed.

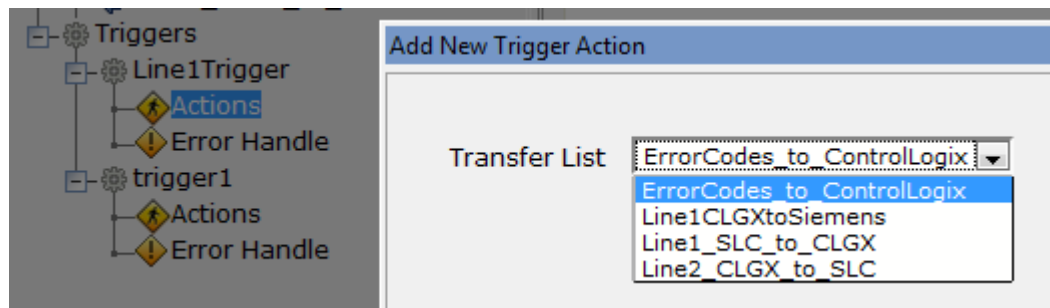
A Trigger contains the following attributes:

Parameter	Description																								
Name	The Name that uniquely identifies the Trigger																								
Type	Specifies how the Trigger fires. This value is fixed and cannot be modified. At this time it is always <b>Poll</b>																								
Scan Period	The rate at which the Trigger will be evaluated																								
Condition	The Condition under which the Trigger will fire: <table border="1" data-bbox="462 640 1221 1302"> <thead> <tr> <th>Parameter</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>ALWAYS</td> <td>Always fires</td> </tr> <tr> <td>NEVER</td> <td>Never fires</td> </tr> <tr> <td>CHANGE</td> <td>Fires on change of state</td> </tr> <tr> <td>LT</td> <td>Fires when Compare Value 1 &lt; Compare Value 2</td> </tr> <tr> <td>LTE</td> <td>Fires when Compare Value 1 &lt;= Compare Value 2</td> </tr> <tr> <td>GT</td> <td>Fires when Compare Value 1 &gt; Compare Value 2</td> </tr> <tr> <td>GTE</td> <td>Fires when Compare Value 1 &gt;= Compare Value 2</td> </tr> <tr> <td>EQ</td> <td>Fires when Compare Value 1 = Compare Value 2</td> </tr> <tr> <td>NEQ</td> <td>Fires when Compare Value 1 &lt;&gt; Compare Value 2</td> </tr> <tr> <td>BAND (Bitwise AND)</td> <td>Fires when Compare Value 1 bitwise ANDed with Compare Value 2 is non zero</td> </tr> <tr> <td>ELT, ELTE, EGT, EGTE, EEQ, ENEQ, EBAND</td> <td>These conditions are the same as the conditions above, except that these conditions are edge trigger conditions. They only fire once when the condition evaluates to true. The trigger will fire again once, when the condition evaluates to false and then changes again to true</td> </tr> </tbody> </table>	Parameter	Description	ALWAYS	Always fires	NEVER	Never fires	CHANGE	Fires on change of state	LT	Fires when Compare Value 1 < Compare Value 2	LTE	Fires when Compare Value 1 <= Compare Value 2	GT	Fires when Compare Value 1 > Compare Value 2	GTE	Fires when Compare Value 1 >= Compare Value 2	EQ	Fires when Compare Value 1 = Compare Value 2	NEQ	Fires when Compare Value 1 <> Compare Value 2	BAND (Bitwise AND)	Fires when Compare Value 1 bitwise ANDed with Compare Value 2 is non zero	ELT, ELTE, EGT, EGTE, EEQ, ENEQ, EBAND	These conditions are the same as the conditions above, except that these conditions are edge trigger conditions. They only fire once when the condition evaluates to true. The trigger will fire again once, when the condition evaluates to false and then changes again to true
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Tolerance	Optional comparison Tolerance value (numeric constant): <ul style="list-style-type: none"> <li>▪ Ignored for ALWAYS, NEVER, CHANGE, BAND, and EBAND conditions</li> <li>▪ Used as a hysteresis value for LT, LTE, GT, GTE, ELT, ELTE, EGT, and EGTE conditions</li> <li>▪ Used as a range for EQ, NEQ, EEQ, and ENEQ conditions</li> <li>▪ Reference <b>Online Help</b> for hysteresis and range examples. Look under <b>Triggers</b> in the <b>Index</b> or <b>Table of Contents</b></li> </ul>																								



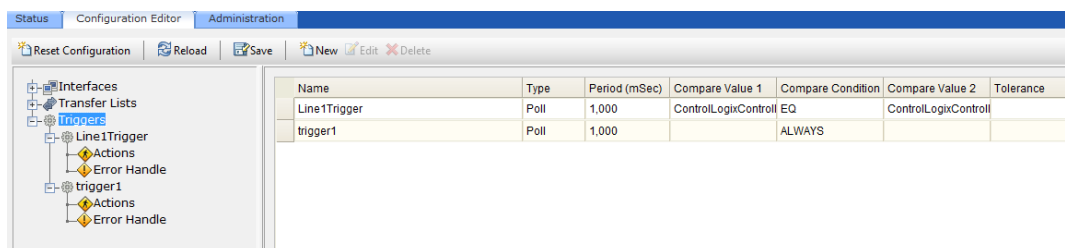
## Adding Transfers Lists to Triggers

Once a Trigger is created, select the **Actions** node under the Trigger and then use the pull-down menu in the **Transfer List** box to select the Transfer List(s) that should be executed when the trigger fires. You can add several Transfer Lists to the **Actions** node of a trigger. If multiple Transfer Lists are specified, they are executed simultaneously when the Trigger evaluates to TRUE.



If you would like specific Transfer List to execute if an error occurs, highlight **Error Handle** and select **New**. Select a single Transfer List from the **Transfer List** pull-down menu. You can only add one Transfer List to an **Error Handle** node.

If an error occurs while reading the Trigger **Compare Value 1** or **Compare Value 2** tags, the error will be placed in the **Active Error** list, the error will be logged, and the Trigger will be disabled for a period (usually 5 seconds) to prevent excessive error logging. If or when a retry of the failed **Compare Value 1 / Compare Value 2** read succeeds, the active error will be cleared, but the log entry will remain.



## Creating a ControlLogix Profile (optional)

If there is a ControlLogix PAC in the local chassis, you can configure a Generic Profile that will allow the PAC to change the cATM's mode and gather cATM statistical information.

- ControlLogix Output DINT[0] is the command trigger (CmdTrigger)
  - Increment (or change) this in the ControlLogix program to execute the command contained in DINT[1]
- ControlLogix Output DINT[1] is the command register (Cmd)
  - 1=Go to Idle Mode
  - 2=Go to Run Mode
- ControlLogix Input DINT[0] contains status information
  - Bit[0] = Idle Mode indicator
  - Bit[1] = Run Mode indicator
  - Bit[2] = Active Error indicator
  - The screen shot below shows the cATM in Run mode with an Active Error
- ControlLogix Input DINT[1] is a Free Running Counter

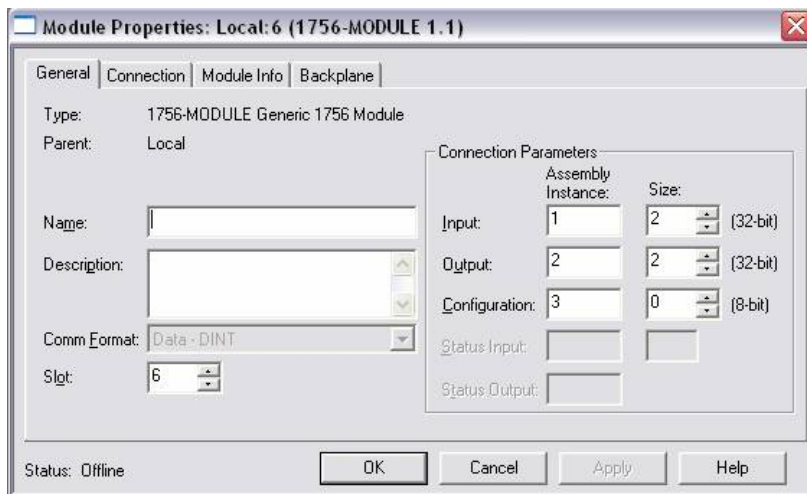
Name	Value
+ CAR	{...}
+ count100	148382293
+ count1000	7507
+ count2000	4711
+ count50	296283398
+ count500	148382461
+ count5000	83
+ CYCLE_TIME	25
+ FAIL_COUNT	12
+ LINE_NUMBER	15
+ Local:1:C	{...}
+ Local:1:I	{...}
+ Local:1:O	{...}
+ Local:3:C	{...}
- Local:3:I	{...}
- Local:3:I.Data	{...}
- Local:3:I.Data[0]	6
- Local:3:I.Data[0].0	0
- Local:3:I.Data[0].1	1
- Local:3:I.Data[0].2	1
- Local:3:I.Data[0].3	0

To configure a ControlLogix profile for the cATM module:

1. Within RSLogix5000 software, **right-click** on **I/O Configuration** and select **New Module**. Under **+Other**, select **Generic 1756 Module** and select **OK**.

2. Setup your module as follows:

- **Comm Format:** Data – DINT
- **Slot:** cATM slot number
- **Input Assembly Instance:** 1
- **Input Size:** 2
- **Output Assembly Instance:** 2
- **Output Size:** 2
- **Configuration Assembly Instance:** 3
- **Configuration Size:** 0




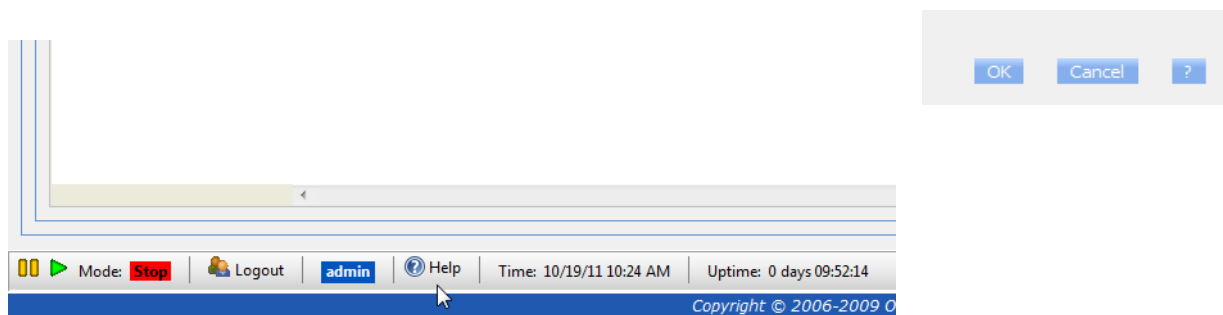
- Under the **Connection** tab, set the **Requested Packet Interval** to 20 ms or greater. 50 ms is recommended. If the RPI is less than 2 ms, connection requests will be rejected.

## Troubleshooting

For Information On This Topic	See Page
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cATM Status Information	43
cATM Errors and Error Codes	43
Creating a cATM Backup in Windows 7	43
Cannot Log in	44
Time Sync	44
Resetting the Admin User and IP Address (Setup Mode)	45
Module Scrolling Display Information	46
LED Information	46

## Using Online Help

The cATM context-sensitive Help can be accessed by pressing the **Help**  icon. It is located on the bottom of the cATM interface screen, and also appears on several of the configuration screens (usually next to **OK/Cancel** buttons)



## cATM Status Information

Under the Configuration Editor **Status** tab you can view the following status information:

- Device Status
- Runtime Status
- Event Logs
- Chassis Status
- Resource Status

The cATM Online Help contains detailed descriptions of all the Status screens. Look under **Status** in the **Index** or **Table of Contents**.

## cATM Errors and Error Codes

The cATM module includes tools for detecting and analyzing errors and events that have occurred during the transfer of data between controllers.

- The **Active Error** List displays all errors that have occurred in the module and have not yet been cleared
- The **Event Log** displays the last 2000 errors and events that have occurred in the module. The errors and events in the Event Log are displayed starting with the most recent errors/events

When an error occurs in the module, the error is logged to the event log and displayed in the **Active Error** List. When a warning or informational event occurs in the module, the event is logged to the **Event Log**.

Module errors and events are grouped in the following categories:

- Level 0 Permanent Errors
- Level 1 Clearable Errors
- Level 2 Warnings
- Level 3 Informational Events
- Level 4 Verbose Informational Events

Detailed descriptions of the different **Error Levels** can be found in the cATM Online Help. Look under **Errors** in the **Index** or **Table of Contents**.

A list containing different cATM **Error Codes** and their meanings, as well as additional information concerning how Errors are generated and handled, can be found in the Online Development Knowledgebase at <http://kb.oldi.com>. Under the **cATM (High Performance)** category search for **Error Codes**.

## Creating a cATM Backup in Windows 7

On some Windows 7 systems, when you do a Backup you may not be able to choose the location or name of your backup file. It may be assigned a name automatically, and then stored in the default **Favorites\Downloads** directory on the local computer. If this happens, you can go to Windows Explorer to rename and relocate the backup file.

## Cannot Log in

You will not be able to log into the cATM if another user is logged in or you are logged in from another browser. You must wait until the other user logs out before you can log into the module.

When you close the browser, the Configuration Tool will automatically log you out. However, if the browser crashes or locks up, it will be unable to automatically log you out. In this scenario, a 10-minute timer keeps the user logged in. After the 10-minute period elapses, the user login will be released and you can log in again.

If your browser crashes or locks up, you can immediately release the local login by starting the Configuration Tool with the following URL: **<http://xx.xx.xx.xx/index.php?resetLocalLogin>**

(Replace the **xx.xx.xx.xx** with the cATM's local IP address or DNS name)

If a user is logged into the module and leaves the Configuration Tool active, no other users will be able to log in. This can become an issue if the user leaves the workplace with the Configuration Tool open. To work around this issue, try one of the following:

- Reboot the module
- Disconnect the cables from the Ethernet port(s) and wait for 10 minutes. After 10 minutes, the logged in user will be released

## Time Sync

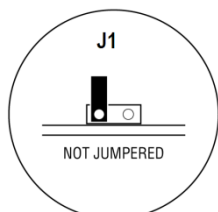
If Time Syncing with the **Time Source** doesn't appear to be working:

- Check the **Time Source** to make sure it's valid
- Make sure the cATM time sync **Frequency** is set to something other than **Never**
- Save the configuration if you make any changes

## Resetting the Admin User and IP Address (Setup Mode)

Setup Mode temporarily sets the module's network port settings to their default values. Setup Mode also allows you to reset the default **admin** password back to **admin**.

The following picture shows the cATM jumper configuration, with the **Setup Mode** Jumper set to **Off**.

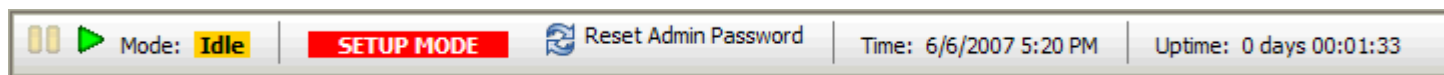


To enter Setup Mode, you must remove the cATM from the ControlLogix rack, install the **Setup Mode** jumper on the back of the appliance, and then plug the module back into the ControlLogix rack. The cATM is now in Setup Mode until you remove the **Setup Mode** jumper or move it to the **Off** position.


When the cATM is in Setup Mode its network port settings are temporarily set to their default values:

- Port 1 is set to a static IP address of 192.168.1.254
- Port 2 is setup to get its IP address from a DHCP server

When you start the Configuration tool while the cATM is in **Setup Mode**, a red **SETUP MODE** indicator is displayed on the status bar at the bottom of the page.



User login is disabled in this mode and all **Administrator** functions are available.

You can reset the default **admin** password by pressing the  **Reset Admin Password** button on the status bar. If you have deleted the default **admin** user, the **admin** user will be restored with **Administrator** privileges.

You can reset the network port settings by selecting **Administration** → **Network**. For additional details, refer to *Configuring the cATM's Ethernet Ports*, page 10

After resetting the network port settings and/or the default **admin** password, close the browser, remove the cATM from the ControlLogix rack, remove the **Setup Mode** jumper and reinstall the cATM in the rack.

## Module Scrolling Display Information

The format of the scrolling display is the following.

**<ModuleName>1:<Port1\_IP> 2: <Port2\_IP><MajorRev.MinorRev><ActiveErr>**

Where: <Port \*\_IP> is shown if the port is configured and has a valid IP address.

Example (with no active errors and Port 2 disabled): **Line4\_cATM 1:192.168.1.254 v1.07**

## LED Information

<b>BAT</b>	<p>Battery</p> <ul style="list-style-type: none"> <li>• <b>RED</b> is low</li> <li>• Off is Charged</li> </ul> <p><b>Note:</b> When a new cATM is received the battery will be discharged. Therefore, the BAT LED will be RED. The battery is rechargeable and will recharge in the module under power.</p>
<b>STATUS</b>	<p>In Stop mode:</p> <ul style="list-style-type: none"> <li>• Off if no active errors.</li> <li>• Solid <b>RED</b> if there are active errors (high level)</li> </ul> <p style="padding-left: 40px;">Either</p> <p style="padding-left: 80px;">The configuration load failed</p> <p style="padding-left: 40px;">or</p> <p style="padding-left: 80px;">A runtime error occurred when the mode switched to stop</p> <p>In Idle mode:</p> <ul style="list-style-type: none"> <li>• <b>GREEN</b>–Off–<b>GREEN</b> –Off, if no active errors</li> <li>• <b>RED</b> –Off–<b>RED</b> –Off, if there are active errors</li> </ul> <p>In Run mode:</p> <ul style="list-style-type: none"> <li>• Solid <b>GREEN</b> if no active errors</li> <li>• <b>RED</b> –<b>GREEN</b> –<b>RED</b> –<b>GREEN</b> if there are active errors (low level)</li> </ul>
<b>OK</b>	<ul style="list-style-type: none"> <li>• <b>GREEN</b> if power is applied to the unit</li> <li>• <b>RED</b> if there is a major fault, typically a hardware failure</li> </ul>

## Specifications

### Hardware Specifications

- Fan-less operation
- Two independent 10/100M Ethernet ports
- ControlLogix single-slot module
- Temperature: Non-operating: 0°C to +80°C  
Operating: 0°C to +60°C
- Humidity: 5 - 95% non-condensing
- Vibration: 2g @ 10 - 500Hz
- Shock: Non-operating: 50g  
Operating: 30g
- Power Rating: 5 VDC
- Power Dissipation: 5 W

### System Requirements

#### *Operating System*

- Microsoft Windows 2000,
- Microsoft Window XP Professional with Service Pack 1 or 2
- Microsoft Windows 2000 Professional with Service Pack 1, 2, or 3
- Microsoft Windows Server 2003
- Microsoft Windows 7 with limitations (reference page 43 of the *Troubleshooting* section for details)

#### *Computer Requirements*

- 128 Mb RAM minimum, 256 MB RAM recommended
- 100 Mbytes of free hard disk space

#### *Browser Requirements*

- Requires Windows Internet Explorer version 7 or 8
- TCP/IP port 80 is used to communicate between the browser and the cATM module
- If using Internet Explorer version 9, select the **Compatibility View** icon after connecting to the cATM

